<table>
<thead>
<tr>
<th>Section</th>
<th>Title</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Introduction</td>
<td>11</td>
</tr>
<tr>
<td>1.1</td>
<td>Foreword</td>
<td>11</td>
</tr>
<tr>
<td>1.2</td>
<td>General instructions for assembly operations</td>
<td>13</td>
</tr>
<tr>
<td>1.3</td>
<td>Used symbols</td>
<td>15</td>
</tr>
<tr>
<td>2</td>
<td>Clutch box, assembly 108</td>
<td>17</td>
</tr>
<tr>
<td>2.1</td>
<td>General instructions</td>
<td>17</td>
</tr>
<tr>
<td>2.2</td>
<td>Disassembly of driven clutch drum</td>
<td>21</td>
</tr>
<tr>
<td>2.3</td>
<td>Remounting of the clutch driven drum</td>
<td>33</td>
</tr>
<tr>
<td>2.4</td>
<td>Demounting and remounting of the clutch shaft</td>
<td>37</td>
</tr>
<tr>
<td>2.5</td>
<td>Demounting and remounting of the pin and embedded wheel</td>
<td>39</td>
</tr>
<tr>
<td>2.6</td>
<td>Mounting of driving clutch drum in the clutch box</td>
<td>41</td>
</tr>
<tr>
<td>3</td>
<td>Rear power take-off clutch, assembly 108a</td>
<td>47</td>
</tr>
<tr>
<td>3.1</td>
<td>Power take-off clutch with five disks</td>
<td>47</td>
</tr>
<tr>
<td>3.2</td>
<td>Mounting and demounting of the power take-off clutch</td>
<td>49</td>
</tr>
<tr>
<td>3.2.1</td>
<td>Demounting of the power take-off clutch</td>
<td>49</td>
</tr>
<tr>
<td>3.2.2</td>
<td>Mounting of the rear power take-off clutch</td>
<td>55</td>
</tr>
<tr>
<td>4</td>
<td>Modification of the clutch box, assembly 108a. (mounted from May 2005)</td>
<td>61</td>
</tr>
<tr>
<td>4.1</td>
<td>Modification of the clutch box, assembly 108a</td>
<td>61</td>
</tr>
<tr>
<td>4.2</td>
<td>Replacement of the power take-off clutch brake body</td>
<td>63</td>
</tr>
<tr>
<td>4.3</td>
<td>Modification of the clutch box, assembly 108</td>
<td>65</td>
</tr>
</tbody>
</table>
5 Gear box, assembly 121a ................................................................. 67
  5.1 General instructions ................................................................. 67
  5.2 Demounting of the gear box and driving axle ......................... 73
  5.3 Demounting of the countershaft ............................................... 77
  5.4 Demounting of the driven shaft ............................................. 83
  5.5 Remounting of the driven shaft components .......................... 91
  5.6 Remounting of the countershaft components .......................... 93
  5.7 Demounting and mounting of the reversing gear wheel and the shuttle drive wheel .................................................. 97
  5.8 Remounting of the gear case and determination of assembly clearances .... 101

6 Modification of the gear case, assembly 121b (from May 2005) ........ 105

7 Mounting and demounting of driven shaft of gear case, assembly 121b .... 107

8 Reduction gear box, assembly 123 ................................................. 115
  8.1 General instructions ............................................................. 115
  8.2 Demounting of the reduction gear box ..................................... 117
  8.3 Demount the solid power take-off (18) ....................................... 121
  8.4 Demounting and mounting of the bearing and the permanent traction wheel... 125
  8.5 Remounting of the reduction gear box gearing .......................... 129
  8.6 Remounting of the reduction gear box ..................................... 133

9 Dependent power take-off, assembly 130 ........................................ 139
  9.1 General instructions ............................................................. 139
  9.2 Demounting of the mechanism for turning of the power take-off
      540/100 revs/min (750) ......................................................... 141
  9.3 Remounting of the mechanism for turning of the power take-off
      540/1000 revs/min (750) ....................................................... 147

10 Power take-off 540 and 1000 revs/min (750 revs/min) assembly 131,134 .... 151
  10.1 General instructions ........................................................... 151
  10.2 Demounting of the power take-off lid .................................... 153
  10.3 Remounting of the power take-off lid .................................... 159
10.4 Demounting and remounting of the double wheel.................................163
10.5 Change to power take-off revs.................................................................165

11 Front power take-off Z 8621 -Z 10641 assembly 135.............................167
11.1 General instructions ............................................................................167
11.2 Demounting of the power take-off.........................................................171
11.3 Remounting of the power take-off........................................................183
11.4 Demounting of the driving wheel..........................................................191
11.5 Remounting of the driving wheel..........................................................197
11.6 Demounting and remounting of the embedded wheel ..........................201
11.7 Remounting of the power take-off........................................................203

12 Front power take-off Z 116 41 assembly 135........................................205
12.1 General instructions ............................................................................205
12.2 Demounting of the power take-off.........................................................209
12.3 Remounting of the power take-off........................................................221
12.4 Demounting of the driving wheel..........................................................229
12.5 Remounting of the driving wheel..........................................................235
12.6 Demounting and remounting of the driving wheel...............................239
12.7 Remounting of the power take-off........................................................241
12.8 Change to direction of the power take-off rotation .............................245

13 Electrohydraulic control of front and rear power take-off, assembly 137....247
13.1 General instructions ............................................................................247
13.2 Demounting .......................................................................................249

14 Shifting of gear box, assembly 147a........................................................253
14.1 General instructions ............................................................................253
14.2 Demounting of the lever and reversing shifting mechanism..................255
14.3 Demounting of the gear box lid, lever and the mechanism for
shifting of gears ........................................................................................259
14.4 Demounting of shifting bars, hubs and forks......................................263
14.5 Remounting of the shifting bars, hubs and forks/adjustment .............269
14.6 Remounting of the lid of the gear box and both shifting levers ...........273
15 Axle drive – 30 km/h (40 km/h) ................................................................. 277
  15.1 General instructions ................................................................................. 277
  15.2 Demounting of the pinion and the differential lock ................................. 281
  15.3 Demounting of the body and the differential carrier ............................... 285
  15.4 Remounting of the differential body and cage ...................................... 289
  15.5 Adjustment of traction of the main differential pinion ............................ 293
  15.6 Adjustment of the tooth clearance between the pinion and the crown wheel ................................................................. 295
  15.7 Remounting of the differential lock .......................................................... 297

16 Rear axle shaft, assembly 161 ................................................................. 301
  16.1 General instructions ................................................................................. 301
  16.2 Demounting of the rear axle shaft assembly ........................................... 303
  16.3 Demounting and remounting of the satellite drivers ............................... 307
  16.4 Remounting of rear axle shaft ................................................................. 309

17 Front driving axle, assembly 172 ............................................................... 313
  17.1 General instructions ................................................................................. 313
  17.2 Demounting of the front driving axle wheel hub ..................................... 321
  17.3 Demounting of the swivel pin of the front driving axle / demounting of the differential shafts ................................................................. 327
  17.4 Demounting of the front driving axle differential .................................... 331
  17.5 Remounting of the front driving axle differential .................................... 341
  17.6 Remounting of the differential shafts ....................................................... 353
  17.7 Remounting of the swivel pin ................................................................. 355
  17.8 Remounting of the driving hub ............................................................... 359

18 Cardan shaft, assembly 177 ................................................................. 363
  18.1 General instructions ................................................................................. 363
  18.2 Demounting of the covers and the cardan shaft ...................................... 365

19 Transmission oil cooler Z8641, Z9641, Z10641, Z11641 assembly 181 .... 367
  19.1 General instructions ................................................................................. 367
  19.2 Demounting and maintenance of the cooler ............................................ 369
20 Front driving axle clutch, assembly 186
   20.1 General instructions
   20.2 Demounting of the clutch
   20.3 Remounting of the clutch
   20.4 Change to the transmission ratio in the output case
   20.5 Change to maximum tractor travel speed

21 Gear box distributor, assembly 190
   21.1 General instructions
   21.2 Technical parameters
   21.3 Check and adjustment before measurement
   21.4 Measurement and troubleshooting

22 Modified gear box distributor, assembly 190a (mounted from 1 July 2008)
   22.1 Technical data and description
   22.2 Operation of the distributor
   22.3 Diagnosis of gear box hydraulic circuits
      (power take-off clutch and the shuttle)
      22.3.1 Preparations for measurement
      22.3.2 Test 1 (Diagnosis of pressure oil in the primary circuit)
      22.3.3 Test 2 (rear power take-off clutch engaged)
      22.3.4 Test 3 (SHUTTLE in position TORTOISE 1)
      22.3.5 Test 4 (SHUTTLE in position TORTOISE 2)
      22.3.6 Test 5 (rear power take-off clutch and the SHUTTLE in
                     Tortoise 1 position engaged)
      22.3.7 Test 6 (rear power take-off clutch and the SHUTTLE in
                     Tortoise 2 position engaged)
23  Three-step torque shuttle, assembly 196 ................................................................. 441
   23.1 General instructions ......................................................................................... 441
   23.2 Demounting and remounting of the satellite driver assembly ....................... 445
   23.3 Demounting and remounting of the shuttle assembly ...................................... 449
   23.4 Demounting and remounting of the shuttle assembly from the crown
       spring side ........................................................................................................ 455
   23.5 Demounting of the shuttle brake belt assembly .............................................. 463
   23.6 Demounting of the upper wheel ...................................................................... 465
   23.7 Demounting and remounting of the shuttle lid assembly ............................... 467
   23.8 Remounting of the shuttle belt assembly and installation of the
       shuttle in the gear box ...................................................................................... 471

24  Service brake, assembly 227 ................................................................................. 475
   24.1 General instructions ........................................................................................ 475
   24.2 Demounting of service brake .......................................................................... 479
   24.3 Remounting of the service brake ..................................................................... 483